

FIG. 1
DRY MIXING

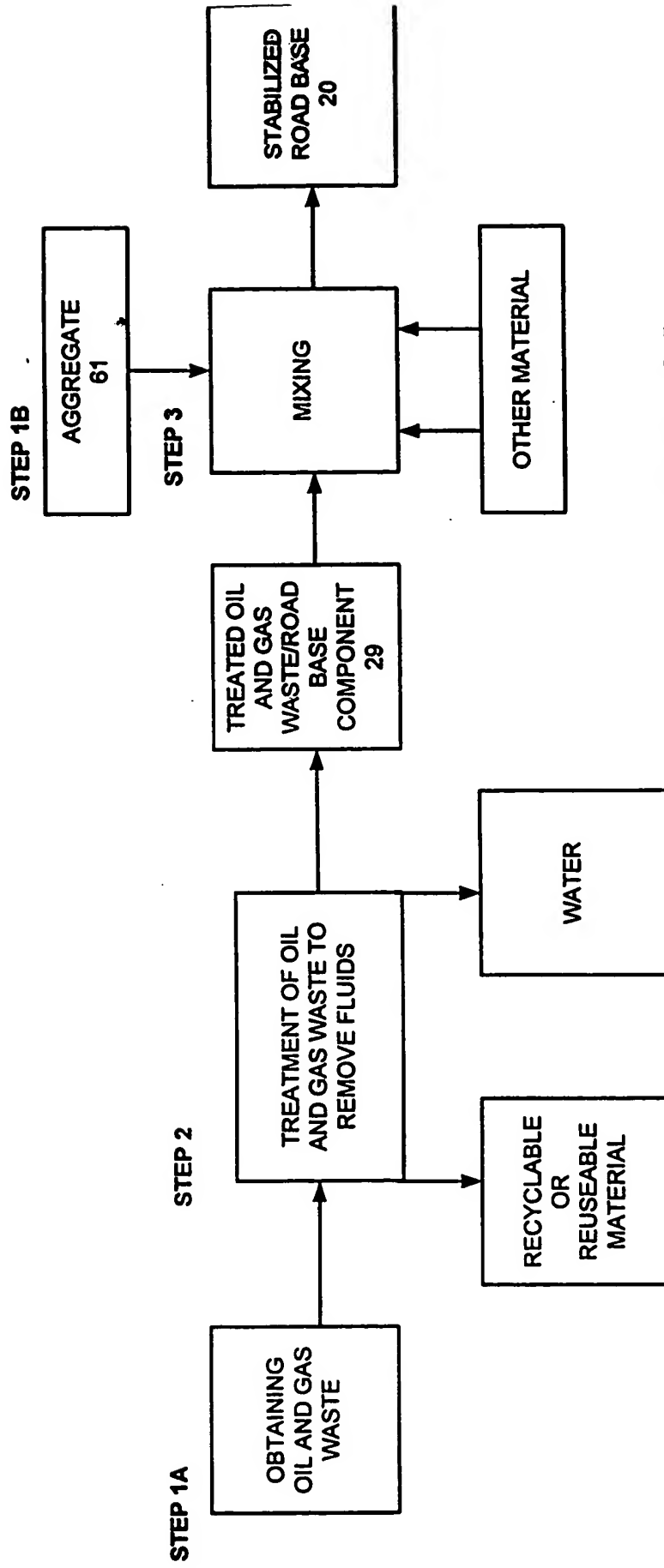
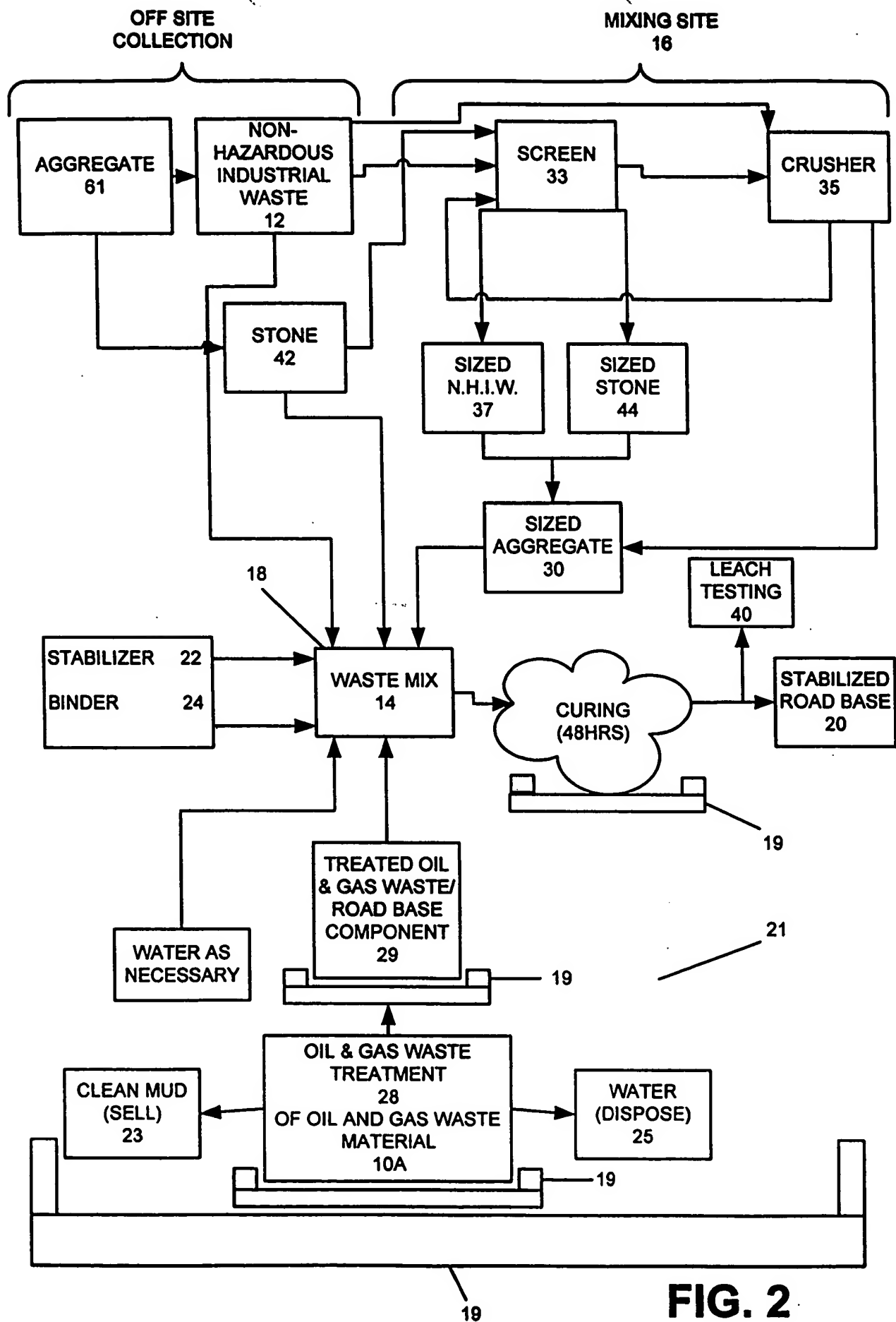


FIG. 1A



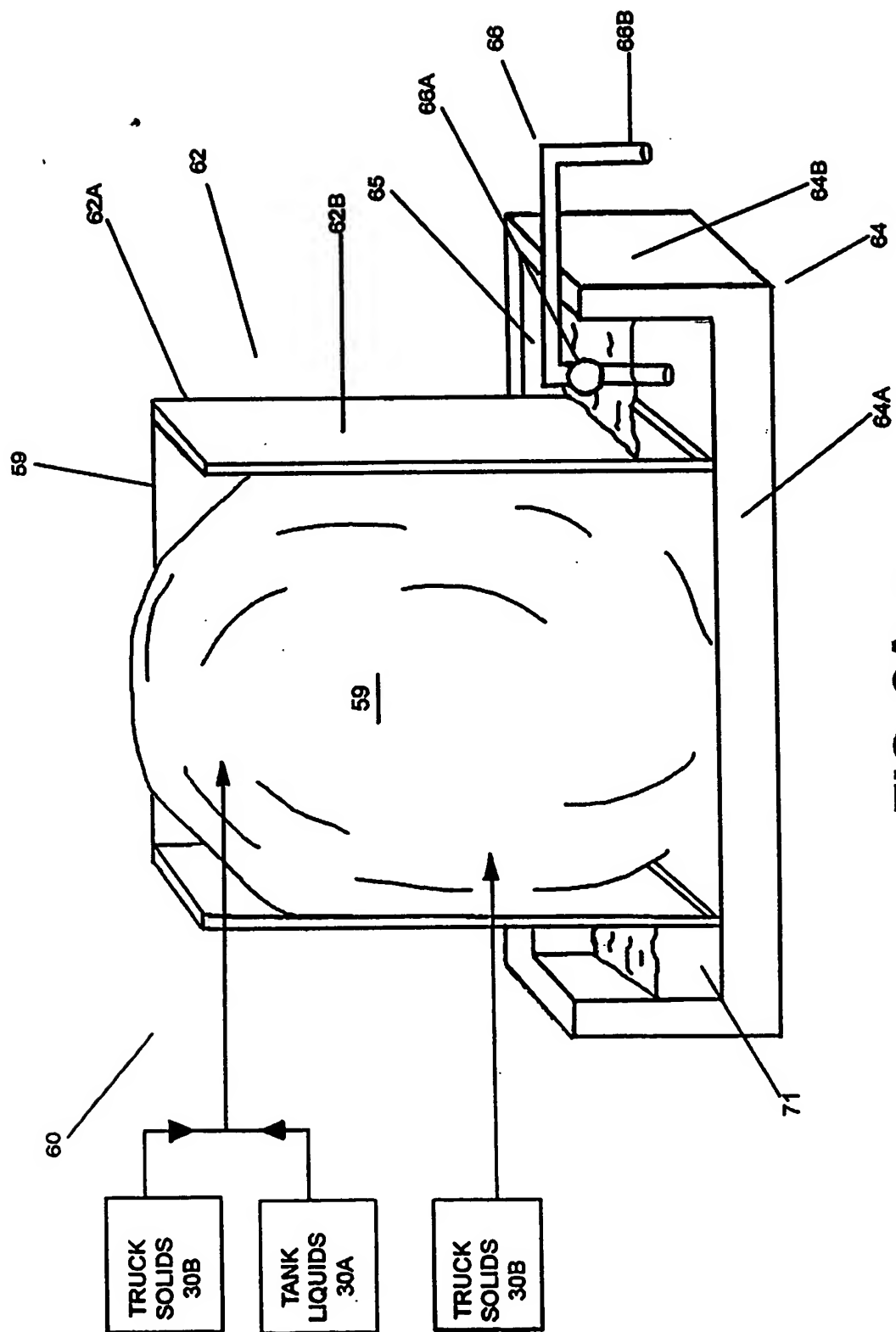


FIG. 2A Stacking

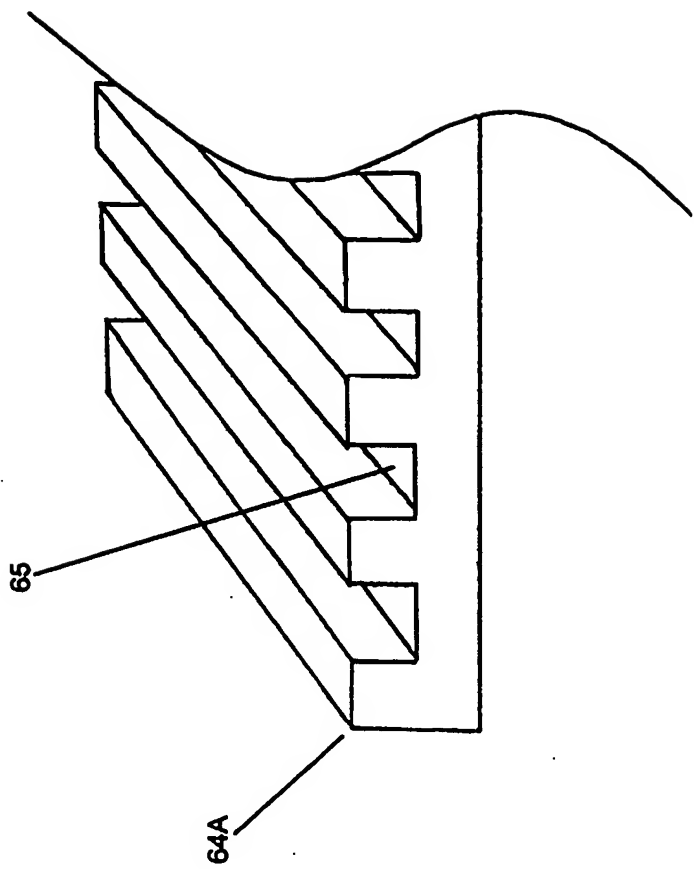
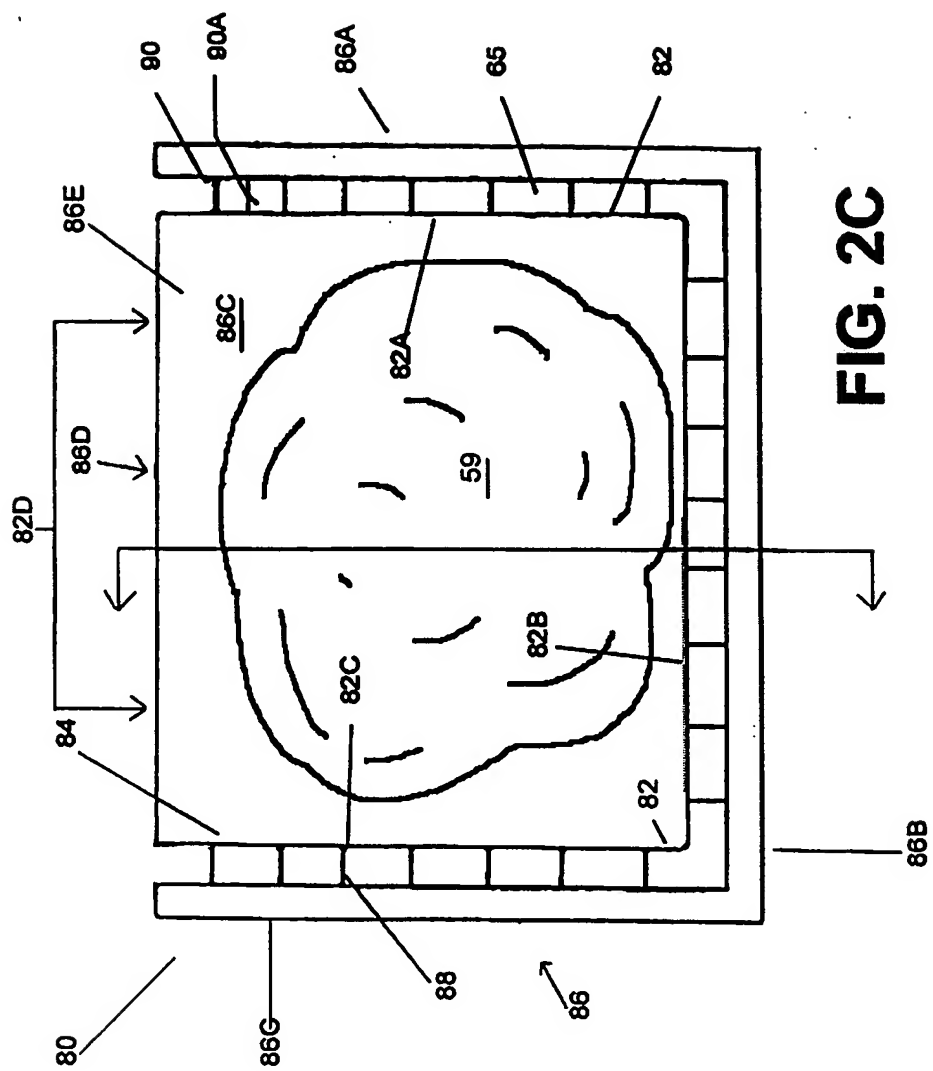
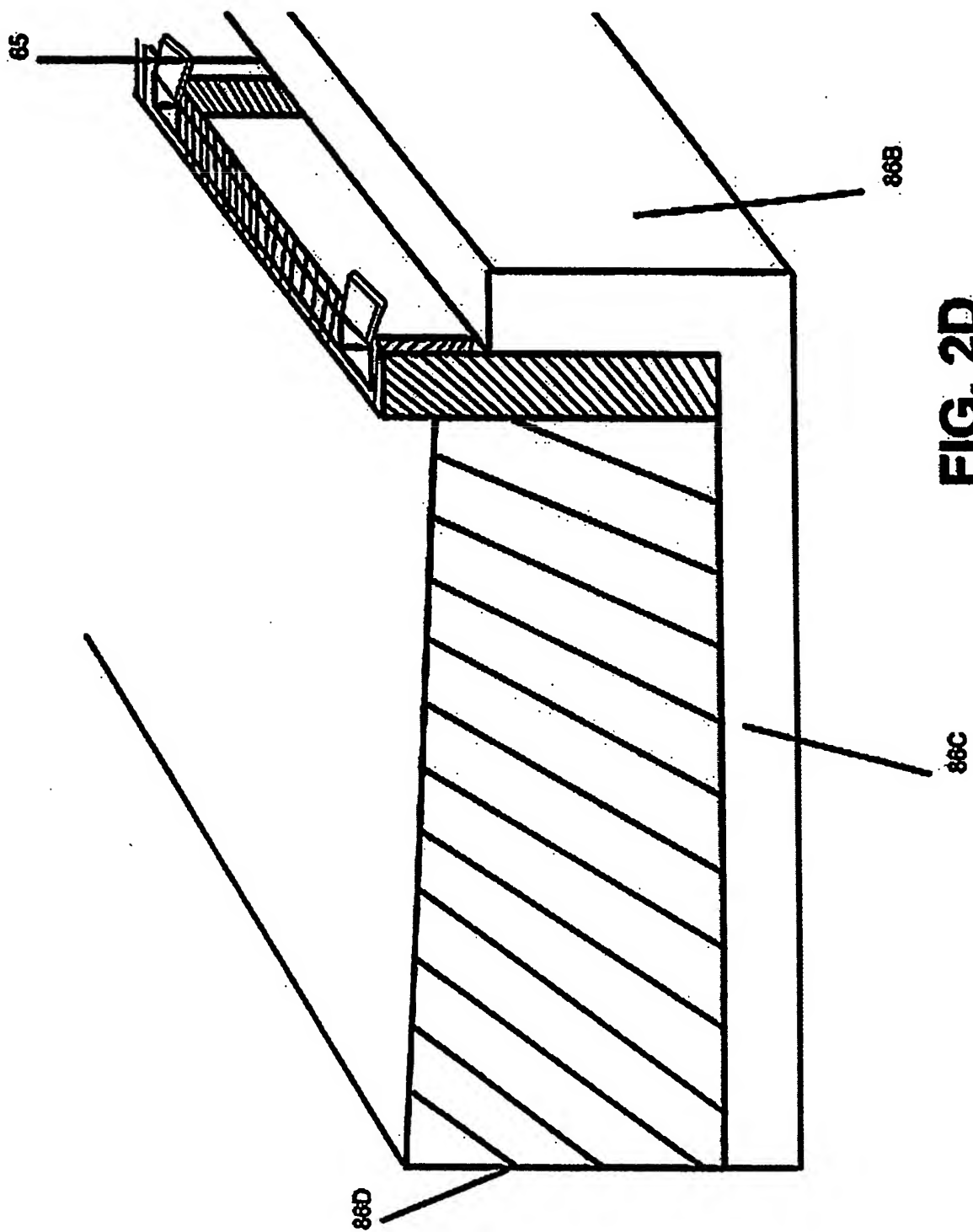


FIG. 2B





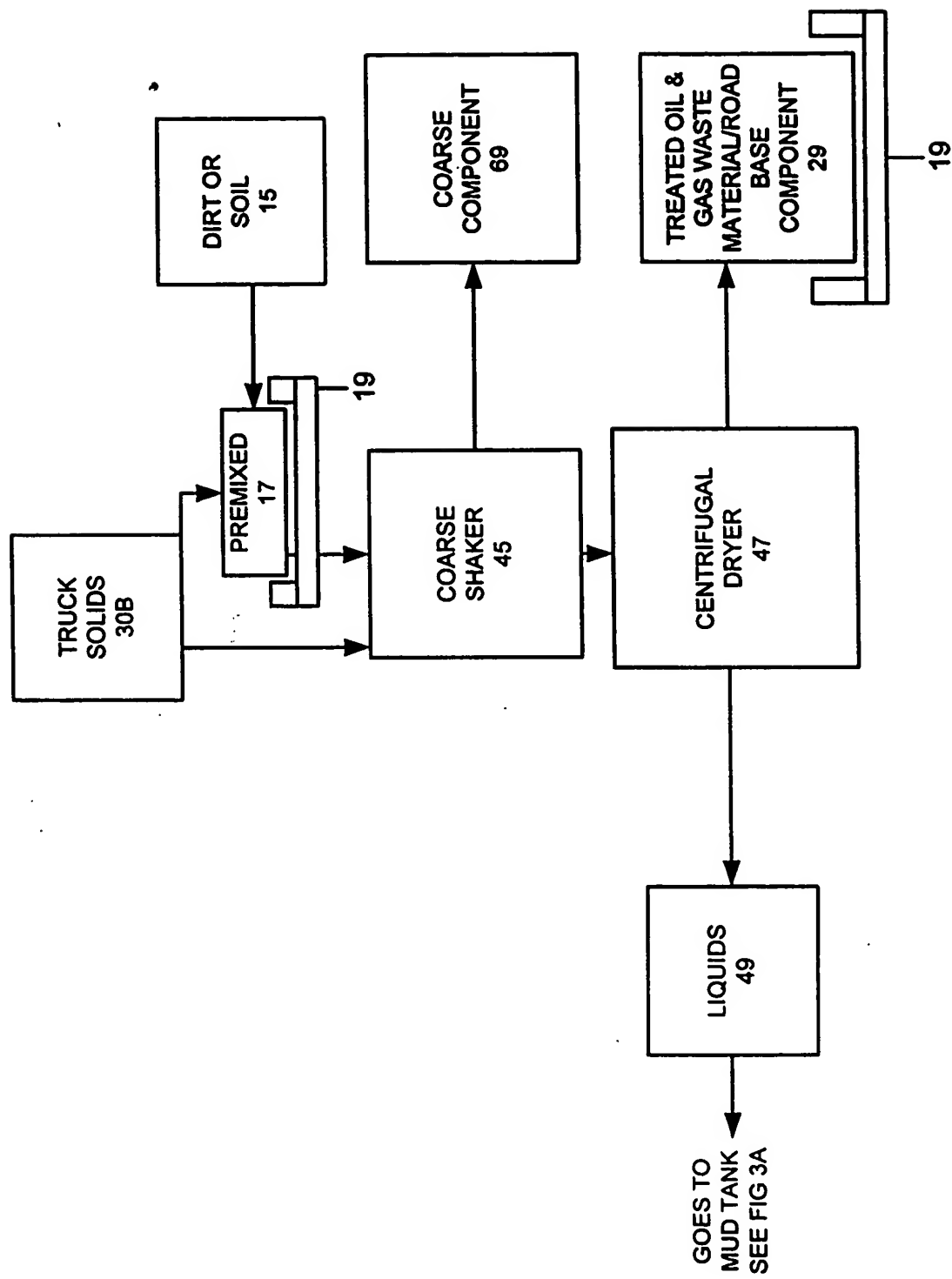


FIG. 3 MECHANICAL SEPARATION

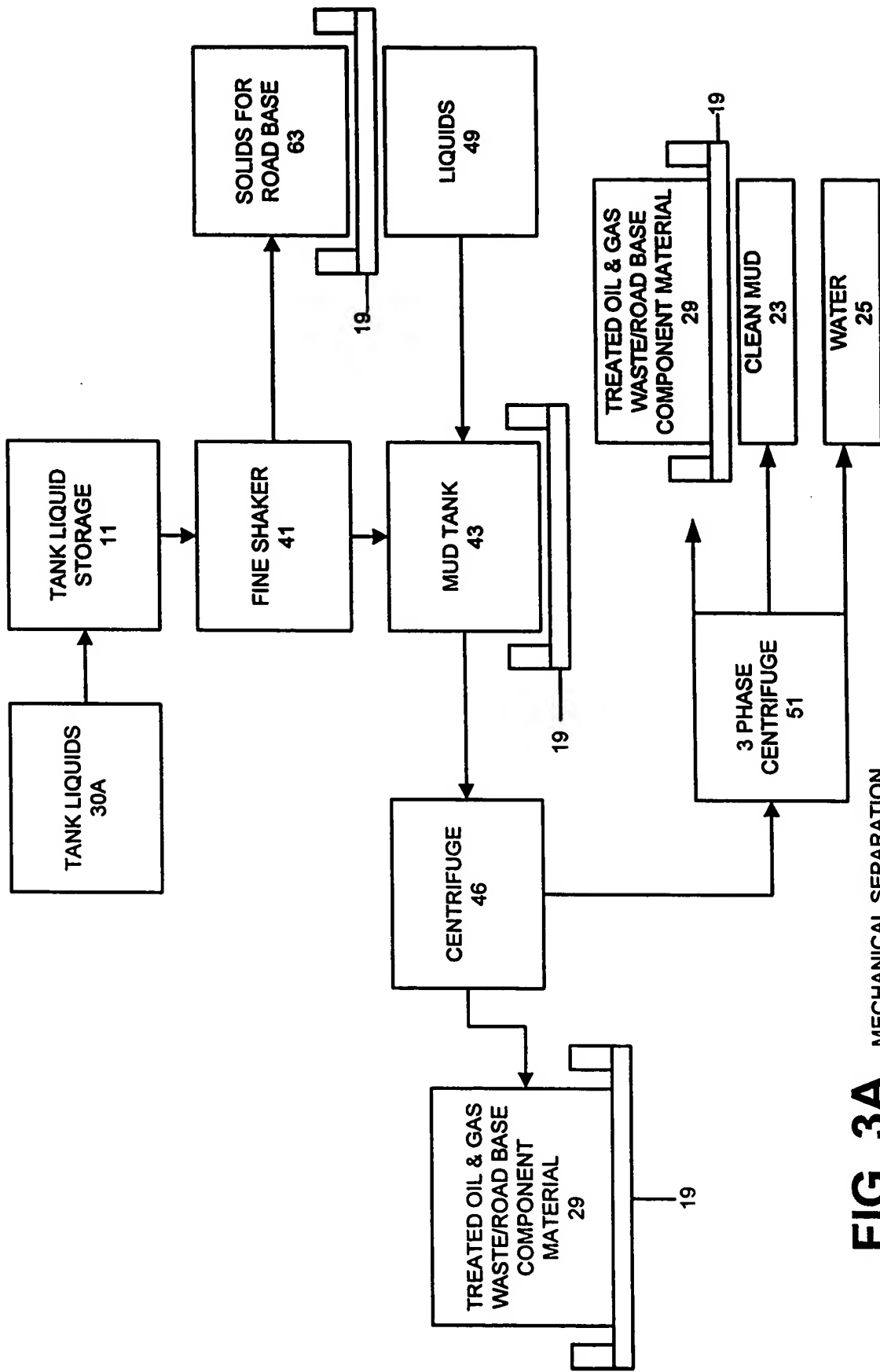


FIG. 3A MECHANICAL SEPARATION